DAR	TAEROS	PACEILTD		Work Order:		24/5/	
Desc	ription	it Plate aso.		Part Number:	5	2812-	PXI-
Dwg:	D2872	RevA.		Qty:		70 Z	9
Step	Location	Procedure				Page/or	12_
1	DC .	Issue Traveler		Y	Бу	Date	Qty
R	MU	Cut Blanks:	750"x . 375">	3700	u	05-08.30	30
		Mat: 626/Tb QQ-A	=225/8 00-A	-200/8	1		-
	\	(MEGGITGB.75	0x.375) B	top. 118237	me	05/08/31	30
3_	m	Machine as per	c Folio FASY	8 =	P	05/09/01	29
		Dag D2872.			7		
4	or.	Ineped Parts a	o the Com	of 6	P	05/09/01	29
5	QCS_	Second Chec	·L.		20	10.180.20	29
6	mu	Deburg.			P	oslogla	29
7.	GA.	C'Sink on pe	u Duy D28	872	m	05/09/09	29
8	QC5	Enspect Mo	ink to Step	747	2	15.05.12	25
7.	FP	Chomical Consu	usea Carlo	cupa Ant	me	os of 14	29
		OST cos y.	1.				-
0	QC3	TAISPECT TO	Chamical Con	ruerried)	SB (A9/21	29
Rev J	Date	Change			evised	By Ass	
					- 11000	By Appr	,

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector			

NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC Corrective Action Section B				Verification	Approval	Approval		
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector		
		•								
				•						
			5.							
								ļ ,		

Part No:	PAR #:	Fault Category: N	CR:	Yes No DQA:	Date: 03/09/22
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

	PACKUS	RACE(LTD	Work Order			
Desci	iption:		Part Number	:		
Dwg:						
			Qty		Page Z o	î 7 _
Step 1	Location DC	Procedure Issue Traveler		Бу	Date	Qty
		13300 Travelet				1 3.7
11	6A.	Pick.				-
		aly Part# Desc	Batch	,		+
		3 MS21086LS NITPA	M18134	SB	05/08/2	025
	1	3 MS21086LS NJTPM 6. MS20426AD4-3. River	M = 3037	-	Ontot 1 a	
		Assemble apper Dug D28	72			
		V				
12.	QCS.	Sapped Mork to Step	#//.	1	OS-5-21	25
13	5	Identifi & Stock		0.	11	20
		Sias.		DU	05/09/21	29
14	AC	Cost/Port 14.24		Sus	05-09.22	25
		14.24		July		-
15	DC	Close U/O.			·	
		Level 21	(A	05/09/22	29
Rev 3	Date	Change	R	evised	By Appl	roved

Dart Aerospace I td

W/O:			WO	RK ORDER CHANGES	3			
DATE	STEP	PRO	PROCEDURE CHANGE By			Date Qt	Approval Mfg / Design Mgr	Approval QC Inspector
·								
NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR	()		
DATE	OTED	Description of NC		Verification	n Approval	Approval		
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	QC Inspector
				•				
				,				
Part No);	PAR #:	Fault Category	/: NCR:	Yes No	DQA:	Date:	
NOTE: D	ate & initial a	ıll entries			QA: N/C CI	osed:	Date:	•

H:\forms\Quality Assurance\approved forms\NCRWO revC

Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Aug 30, 2005

Department Code:

11:06 am

Work Order No : 0024151

Project Name : D2872-043 Project For : WK536

Burden Flags : NNNNNNN WO Status : Open

Work Order Type : Main Main WO Number : Invoice State : Not Invoiced

Invoice Date : House Part Number: D2872-043

Invoice Number : Description : Nut Plate Assembly

Invoice Amount: 0.00 Manufactured : Yes

20 Amount Req'd: Order Entry No :

Amount Done : 0
Start Date : 08-30-05 0.00 OE Value : Start Date

Est Finish Date : 09-08-05

Est Mark Up : 0.000% Actual Mark Up : 0.000% Act Finish Date : Drawings Reqd : No

Ok for Approval :

Approval Rec'd : \$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	=== :	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:.	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	=========	======		
Burden	:	0.00	0.00	0.00		
			========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Actual Estimated 0.00 Labour Hrs/Amount Done : 0.00 Profits/(Loss) 0.00 0.00

DART AEROSPACE LTD	Work Order: 24151
Description: Not Plate ass	Part Number: D2872-043
Inspection Dwg: D2872 Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Accept Reject	マーヘレ	1 2 7 - 11	· · ·	,		T
Drawing Actual Meth	Dimension	Tottrance	Dimension	Accept	Reject	Insped
First Article Prototype	Drawing	Tolerance	Actual	00000	D - : t	Metho
		V	First Artic	:le	Proto	type

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50'	±.03"	3.501".	~			
2.000"	±.01"	2.000	V			
_(.000"	± .01"	1.000"	V			
<i>-</i> ,875"	± .01"	.874"	/			
. 250"	* -01"	.150"	/			
1.000"	± .01"	1.000				
2.000*	±,01"	2.000	/			
3,000"	+ .01"	3.000				
, 359"	<u>*.01</u>	268" 268"				
.269 "	<u>*.01</u> *	266				
B. 316"	±.01° 1.006° 001	.319"	V			
, 750"	± .α '	.753"	~			
•৫50"	÷.03"	.648"				
R.02		R.02	/			
्रापा"	± .or"	.142"				
R. 69"	± .03"	R.69"	<u></u>			
.250'	±.01"	-252"	/			
Ø.128	+,005" ,001"	.128"	/			
						A

Measured by:	Audited by: \\	Prototype Approval:	
Date: 05/09/01	Date: 03.09.01	Date:	·

Rev	Date	Change	Revised by	Approved
- A		New Issue	17.1155	Approved
			NJ/RF	1